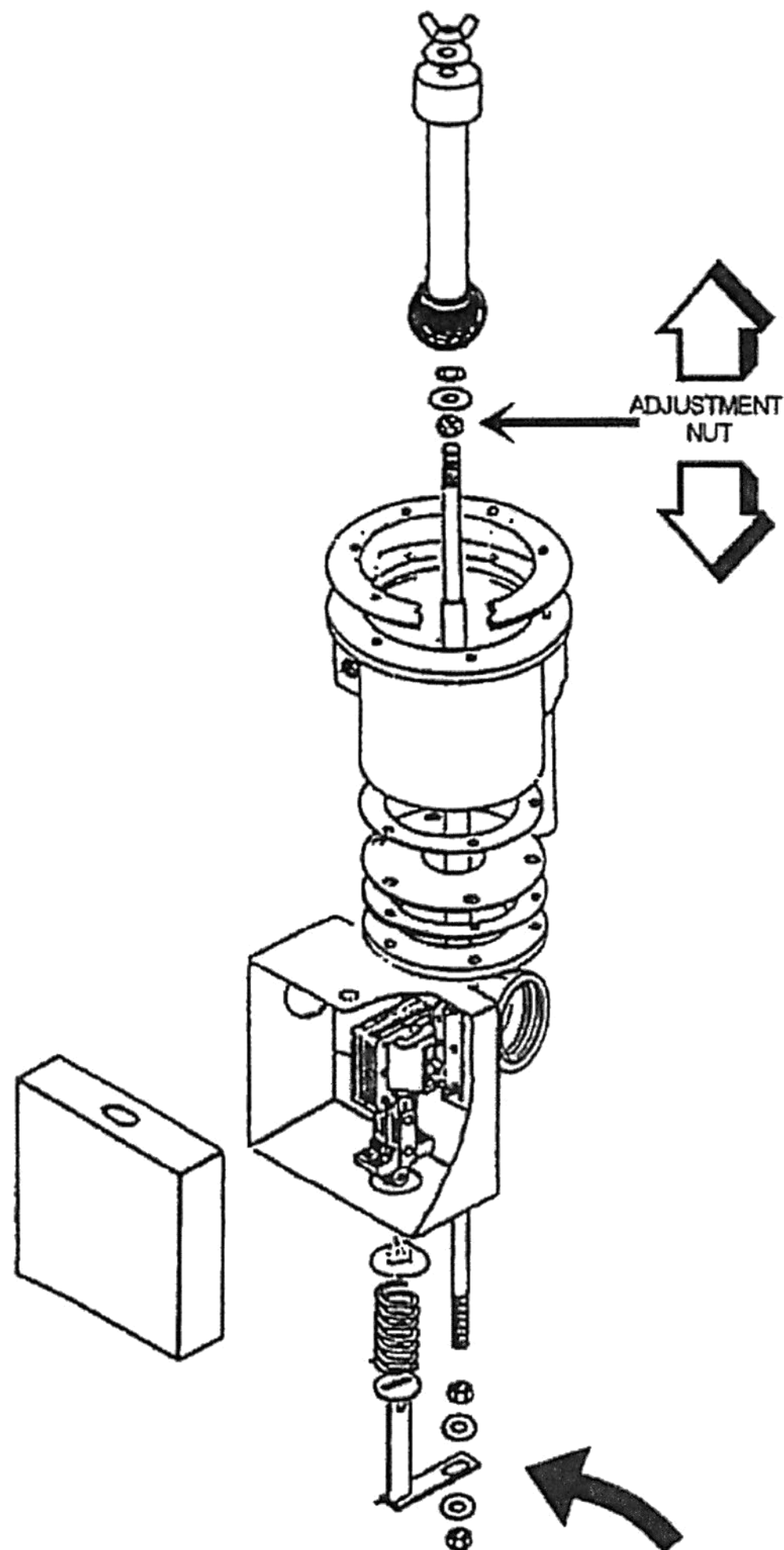


## 9.0 SERVICE BULLETIN

### Cautions on Inside Sump Drain Systems (ET-AF, AFW & AFWC)



- A. Unscrew wing nut and remove drain tube assembly from drain rod.
- B. Using a 7/16" wrench, turn ¼-20 nut clockwise two complete turns and reassemble. This procedure regulates water flow to the drain, thus eliminating back pressure. If two complete turns does not eliminate the back pressure leak, repeat procedure to obtain desired results. **CAUTION:** Make sure when making adjustments that machine completely removes all water from tank in the drain cycle mode.

1. Drain should be plumbed with 1 ½" pipe or larger. Do not reduce pipe. If necessary to reduce pipe, do it as far away from machine as possible.
2. Drain should be plumbed straight out 8" before making any turns. If unable to plumb straight out, then try to adapt to a larger pipe before making any turns.
3. Do not connect to a slow running or a plugged drain.
4. If your installation dictates that you cannot follow the recommended procedures (1 – 3), then the above drain adjustment may be necessary.
5. Do not operate machine with the water level too high. (Not above the brass wing nut on the drain tube.)
6. DO NOT PLUMB DRAIN UPHILL.

#### **IMPORTANT:**

CHECK FOR BENT OR BINDING ROD AND LINK.  
ADJUST FOR SMOOTH TRAVEL UP & DOWN.