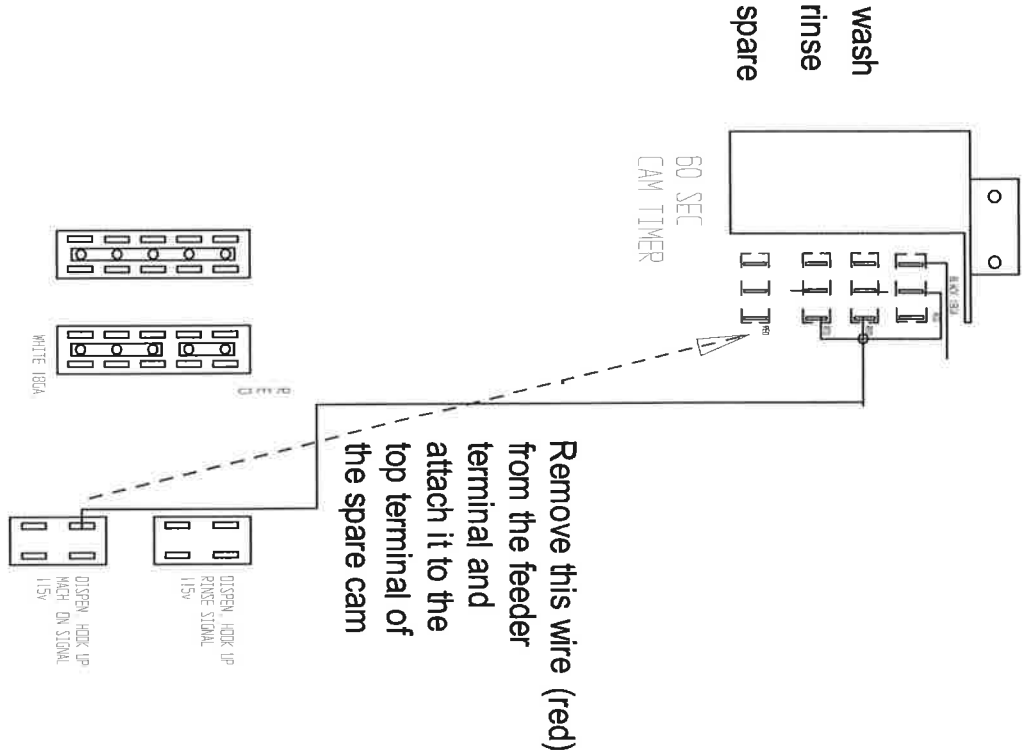
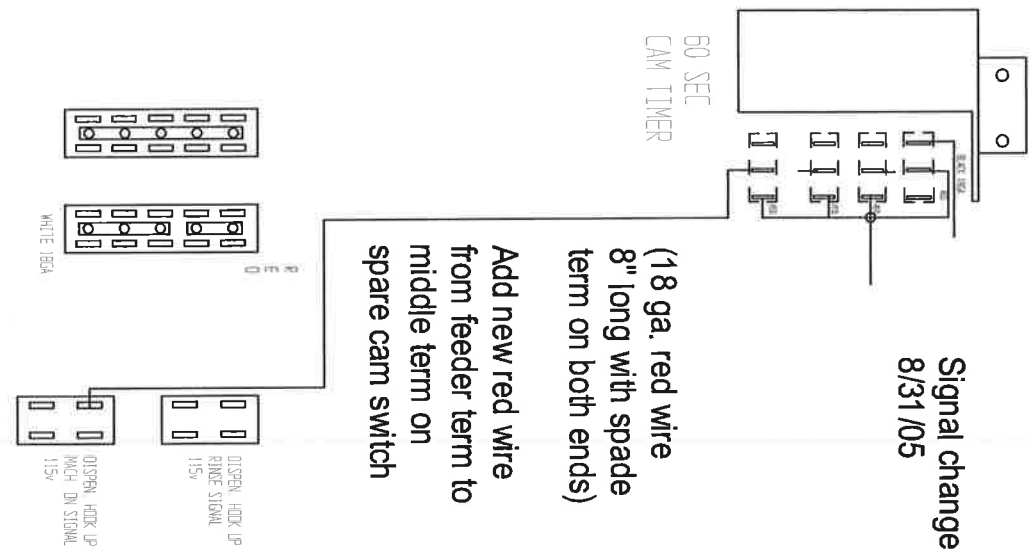


# HT-25/34 Timer Modification (to avoid feeder activation during initial filling) 4/08

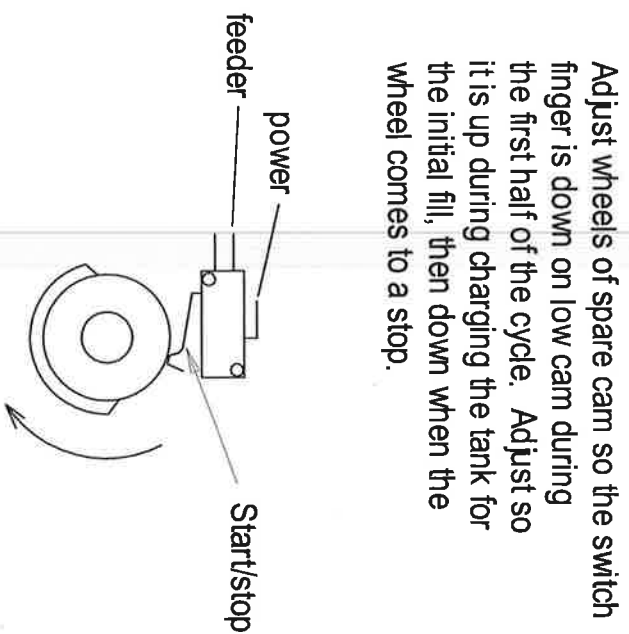
Step #1



Step #2



Step #3



Adjust wheels of spare cam so the switch finger is down on low cam during the first half of the cycle. Adjust so it is up during charging the tank for the initial fill, then down when the wheel comes to a stop.